



flexOvit

Reinforced Abrasives
Cutting & Grinding Wheel

Selection Guide

July 2007


SAINT-GOBAIN
ABRASIVES

How to use this Selection Guide

1. Select the machine you will be using via the main colour tab.
2. Select the material you will be cutting/grinding/polishing via the colour tab or page within that section.
3. Select the wheel type/operation from the correct column.
4. Select the appropriate specification for your machine and intended application.
5. Select the appropriate wheel dimension (wheel size and bore size) and speed rating for your machine.
6. Please note any special operating conditions which apply to that particular wheel. These are marked within this guide.
7. For further information on products in this guide, please contact your nearest Saint-Gobain office listed on page 33.

Product pictures shown in this guide are for illustration purposes only.
Please note that product designs may change as they are updated.
All information correct as at the time of printing.

Abbreviations & symbols used



100 x 2.5 x 16 - 100mm wheel diameter
- 2.5mm thickness
- 16mm bore diameter



CAUTION

Special operating conditions apply!



CUTTING - Angle Grinder
Wheel Type 41



CUTTING
Circular Saw
Wheel Type 41



CUTTING
Portable Chop Saw
Wheel Type 41



CUTTING
High Speed Fixed Saw
Wheel Type 41



CUTTING
Rail Saw
Wheel Type 41



CUTTING
Straight Grinder
Wheel Type 41



CUTTING
Road Saw, Floor Saw
Wheel Type 41



CUTTING
Demolition Saw
Wheel Type 41



CUTTING - Angle Grinder
Wheel Type 42



GRINDING - Angle Grinder
Flexible Discs
Wheel Type 27



GRINDING - Angle Grinder
Wheel Type 27



GRINDING - Angle Grinder
Saucer Shape
Wheel Type 28



GRINDING - Angle Grinder
Mega-View
Wheel Type 29

Available Shapes

- Type 41 — Flat - for cutting only!
Type 42 — Depressed Centre - for cutting / notching
Type 27 — Depressed Centre - for grinding / polishing
Type 28 — Saucer shape - for grinding
Type 29 — Conical shape - for grinding / polishing

Applications

- STEEL
INOX STAINLESS
NON-FERROUS
MASONRY
ASPHALT

Safety considerations - care, maintenance & use of Flexovit wheels



1. Always read the safety instructions and standards before using the machine and wheel. Use the correct wheel for the machine and application.
2. Always handle and store wheels correctly. Never store in areas subject to damp or extreme temperatures, or in a manner that would damage the wheel.
3. Always visually inspect all wheels prior to mounting for possible damage. Never mount a damaged wheel.
4. Always use a safety guard and ensure that it is correctly positioned and secured.
5. Always remove power from the machine before changing the wheel.
6. Always use the tool supplied by the machine manufacturer to change the wheel.
7. Always ensure that the spindle speed of the machine is no higher than the operating speed marked on the wheel.
8. Allow newly mounted wheels to run at operating speed with the guard in place for a reasonable time before cutting or grinding.
9. Have the machine speed checked regularly, especially after maintenance or repair.
10. Check any drive belt tension regularly. Drive belts must be kept tight to ensure full power transmission.
11. Always ensure the workpiece is firmly secured during cutting or grinding.
12. Always cut in a straight line.
13. Always use portable machines in a comfortable position. Ensure your body is well balanced and the machine is correctly supported.
14. Never grind at an angle less than 30 degrees to the workpiece with a depressed centre grinding wheel (Type 27).
15. Always wear appropriate safety clothing, gloves, hearing, respiratory and eye protection.
16. Keep the work area around cutting and grinding operations clear. Ensure it is free from flammable materials and that all cables and/or airlines are not obstructed.
17. Never use non-reinforced cut-off wheels on portable machines.
18. Never force a wheel onto a machine spindle. Ensure the bore size of the wheel matches the spindle size of the machine.
19. Never use incorrect, damaged, dirty or burred mounting flanges.
20. Always use blotters when mounting wheels of 300mm diameter or greater.
21. Never tighten the mounting nut or flange excessively.
22. Ensure the machine is in optimum condition with the correct safety guard in place.
23. Never apply side pressure to the periphery or face of the wheel to slow it down.
24. Never apply excessive force to the wheel or machine so that the motor speed slows under resistance.
25. Never grind on the side of cut-off wheels or depressed centre cut-off wheels.
26. Never drop a portable machine or lower it by the cable or airline. If a machine is accidentally dropped, ensure it is checked by an authorised technician before being returned to use.

ANGLE GRINDER



Wheels to fit portable Angle Grinders
Wheels are catalogued by application and size.

Angle Grinder - METAL (Ferrous)



**To fit portable Angle Grinders
for use on Ferrous Metals.**

**Wheels are catalogued by type
(Flat Cut-Off, Depressed Centre Cut-Off/Notching and Grinding)
and then size.**



STEEL

Angle Grinder - METAL (Ferrous)

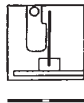
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CUTTING

Flat Cut-Off Wheel

Type 41

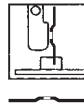



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
FH38 A36S - general purpose cutting of ferrous metals. Excellent cutting performance and life.				
	1007610	76 x 2.5 x 10	19,100	200
	1010216	100 x 2.5 x 16	15,300	100
	1011522	115 x 2.5 x 22	13,300	100
	1012722	125 x 2.5 x 22	12,250	100
	1015222	150 x 2.5 x 22	10,200	50
	1017822	180 x 2.5 x 22	8,500	50
	1020322	200 x 2.5 x 22	7,650	50
	1023022	230 x 2.5 x 22	6,650	50

CUTTING

Depressed Centre
Cut-Off/Notching

Type 42



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
A30S - general purpose cutting of ferrous metals including structural steel and sheet metals. Excellent cutting performance and life.				
	6307634	76 x 3.4 x 10	19,100	100
	6310234	100 x 3.4 x 16	15,300	100
	6311534	115 x 3.4 x 22	13,300	100

A24/30T - general purpose cutting of ferrous metals including structural steel and sheet metals. Excellent cutting performance and life.




6012734	125 x 3.4 x 22	12,250	100
6017834	180 x 3.4 x 22	8,500	50
6023034	230 x 3.4 x 22	6,650	50

GRINDING

Depressed Centre
Grinding

Type 27



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
A30S - general purpose grinding of ferrous metal welds and structural steels. Excellent grinding performance and stock removal.				
	6307668	76 x 6.8 x 10	19,100	100
	6310240	100 x 4.0 x 16	15,300	50
	6310260	100 x 6.0 x 16	15,300	50
	6311540	115 x 4.0 x 22	13,300	50
	6311560	115 x 6.0 x 22	13,300	50



STEEL

Angle Grinder - METAL (Ferrous)

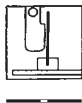
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CUTTING

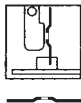
Flat Cut-Off Wheel

Type 41



Refer to previous page.

CUTTING

Depressed Centre
Cut-Off/Notching
Type 42

GRINDING

Depressed Centre
Grinding
Type 27

Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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A30V EXTRA - for cutting ferrous thin gauge sheet steel, roofing iron and small section. Long life.



7810225	100 × 2.5 × 16	15,300	100
7812725	125 × 2.5 × 22	12,250	100
7812730	125 × 3.0 × 22	12,250	100
7817825	180 × 2.5 × 22	8,500	50

Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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A24/30T - general purpose grinding of ferrous metal welds and structural steels. Excellent grinding performance and life.



6012745	125 × 4.5 × 22	12,250	50
6012768	125 × 6.8 × 22	12,250	50
6015268	150 × 6.8 × 22	10,200	25
6017845	180 × 4.5 × 22	8,500	40
6017868	180 × 6.8 × 22	8,500	25
6017810	180 × 10.0 × 22	8,500	20
6023045	230 × 4.5 × 22	6,650	40
6023068	230 × 6.8 × 22	6,650	10
6023010	230 × 10.0 × 22	6,650	20



STEEL

Angle Grinder - METAL (Ferrous)

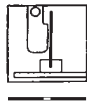
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CUTTING

Flat Cut-Off Wheel

Type 41



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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FZ40 A30V - for cutting ferrous thin gauge sheet steel, plate and small section. Long life.



1423022	230 x 3.1 x 22	6,650	50
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A30V EXTRA - for cutting ferrous thin gauge sheet steel, roofing iron and small section. Long life.

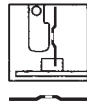


1110216	100 x 2.5 x 16	15,300	100
1111522	115 x 2.5 x 22	13,300	100
1112722	125 x 2.5 x 22	12,250	100
1117822	180 x 2.5 x 22	8,500	50
1123022	230 x 2.5 x 22	6,650	50

CUTTING

Depressed Centre
Cut-Off/Notching

Type 42



Refer to previous page.

GRINDING

Depressed Centre
Grinding

Type 27



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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A24/30P - for grinding harder metals (e.g. alloy steels, hard facing, Ni-hard, etc). Excellent grinding performance and fast stock removal.



6117868	180 x 6.8 x 22	8,500	25
6117810	180 x 10.0 x 22	8,500	20
6123068	230 x 6.8 x 22	6,650	10
6123010	230 x 10.0 x 22	6,650	20

A24Q - for grinding medium hardness steels. Excellent grinding performance and stock removal.



6423068	230 x 6.8 x 22	6,650	25
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STEEL

Angle Grinder - METAL (Ferrous)

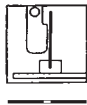
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CUTTING

Flat Cut-Off Wheel

Type 41



GRINDING

Depressed Centre Grinding

Type 28



GRINDING

Depressed Centre Grinding

Type 27



Refer to previous page.

Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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A24/30P - saucer shape - for horizontal grinding of harder materials, alloy steels and MIG-welds. Fast stock removal.



6617868	180 × 6.8 × 22	8,500	10
6623068	230 × 6.8 × 22	6,650	10

Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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ZA24R - zirconia grain - for grinding cast iron, steels, and high pressure foundry work.



6517868	180 × 6.8 × 22	8,500	25
6523068	230 × 6.8 × 22	6,650	25

Angle Grinder - METAL - Ultra Thin



Ultra Thin wheels to fit portable Angle Grinders for use on Ferrous Metals.

CUTTING

Flat Cut-Off Wheel
Type 41

CUTTING

Depressed Centre
Cut-Off
Type 42

Please refer to the Ultra Thin range within the Stainless Steel section of this Guide (pages 11 & 12). These wheels are suitable for Ferrous Metals as well as Stainless Steel.

Angle Grinder - MASONRY / NON-FERROUS



Masonry wheels to fit portable Angle Grinders.

N.B. Also suitable for non-ferrous metals.

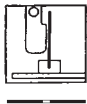
Wheels are catalogued by type
(Flat Cut-Off, Depressed Centre Cut-Off and Grinding)
and then size.

Angle Grinder - MASONRY / NON-FERROUS

CUTTING

Flat Cut-Off Wheel

Type 41



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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FH64 C30T - general purpose cutting of most masonry products (e.g. brick, concrete pavers, ceramic and stone). Also suitable for non-ferrous metals. Long life.

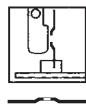


4010216	100 x 3.2 x 16	15,300	100
4011522	115 x 3.2 x 22	13,300	100
4012722	125 x 3.2 x 22	12,250	100
4015222	150 x 3.2 x 22	10,200	50
4017822	180 x 3.2 x 22	8,500	50
4020322	200 x 3.2 x 22	7,650	50
4023022	230 x 3.2 x 22	6,650	50

CUTTING

Depressed Centre Cut-Off

Type 42



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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C30T - general purpose cutting of most masonry products (e.g. brick, concrete and stone). Also suitable for non-ferrous metals.



7610234	100 x 3.4 x 16	15,300	100
7611534	115 x 3.4 x 22	13,300	100
7612734	125 x 3.4 x 22	12,250	100
7617834	180 x 3.4 x 22	8,500	50
7623034	230 x 3.4 x 22	6,650	50

GRINDING

Depressed Centre Grinding

Type 27



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
---------------	-------------	------------	----------	----------

C30T - general purpose grinding of most masonry products (e.g. brick, concrete and stone). Also suitable for non-ferrous metals.



7610240	100 x 4.0 x 16	15,300	50
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C30R - general purpose grinding of most masonry products (e.g. brick, concrete and stone). Also suitable for non-ferrous metals.



7510260	100 x 6.0 x 16	15,300	50
7511560	115 x 6.0 x 22	13,300	50
7512768	125 x 6.8 x 22	12,250	50
7517868	180 x 6.8 x 22	8,500	25
7523068	230 x 6.8 x 22	6,650	25



MASONRY



NON-FERROUS

Angle Grinder - MASONRY / NON-FERROUS

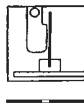
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CUTTING

Flat Cut-Off Wheel

Type 41



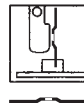
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CUTTING

Depressed Centre

Cut-Off

Type 42



Refer to previous page.

GRINDING

Depressed Centre

Grinding

Type 28



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
C30R - saucer shape - general purpose horizontal grinding of most masonry products (e.g. brick, concrete and stone). Also suitable for non-ferrous metals.	7717868	180 x 6.8 x 22	8,500	10
	7723068	230 x 6.8 x 22	6,650	10



Angle Grinder - STAINLESS STEEL



Stainless Steel Cutting & Grinding wheels to fit portable Angle Grinders.

N.B. Some are suitable for hard ferrous metals.

Wheels are catalogued by type
(Flat Cut-Off, Depressed Centre Cut-Off and Grinding)
and then size.



STAINLESS



STEEL

Angle Grinder - STAINLESS STEEL

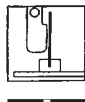
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CUTTING

Flat Cut-Off Wheel

Type 41



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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FH38 A36S I/F - standard grade - for cutting stainless steel and ferrous metals. Free of iron. Excellent cutting performance and life.

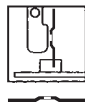


1810216	100 x 2.5 x 16	15,300	100
1811522	115 x 2.5 x 22	13,300	100
1812722	125 x 2.5 x 22	12,250	100
1815222	150 x 2.5 x 22	10,200	50
1817822	180 x 2.5 x 22	8,500	50
1823022	230 x 2.5 x 22	6,650	50

CUTTING

Depressed Centre Cut-Off/Notching

Type 42



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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A30S I/F - standard grade - for cutting stainless steel and ferrous metals. Free of iron. Fast cutting and excellent life.



6710234	100 x 3.4 x 16	15,300	100
6711534	115 x 3.4 x 22	13,300	100

A24/30T I/F - standard grade - for cutting stainless steel and ferrous metals. Free of iron. Fast cutting and excellent life.



6812734	125 x 3.4 x 22	12,250	100
6817834	180 x 3.4 x 22	8,500	50
6823034	230 x 3.4 x 22	6,650	50

GRINDING

Depressed Centre Grinding

Type 27



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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A30S I/F - standard grade - for general purpose grinding of stainless steel and harder ferrous metals. Free of iron. Excellent grinding performance and stock removal.



6710260	100 x 6.0 x 16	15,300	50
6711560	115 x 6.0 x 22	13,300	50

A24/30T I/F - standard grade - for general purpose grinding of stainless steel and harder ferrous metals. Free of iron. Excellent grinding performance and stock removal.



6812768	125 x 6.8 x 22	12,250	50
6815268	150 x 6.8 x 22	10,200	25
6817868	180 x 6.8 x 22	8,500	25
6823068	230 x 6.8 x 22	6,650	25



INOX STAINLESS



STEEL

Angle Grinder - STAINLESS STEEL

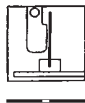
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CUTTING

Flat Cut-Off Wheel

Type 41



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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A24V M/INOX - premium grade - for cutting stainless steel and ferrous metals. Free of iron, sulphur & chlorine.

Long life.



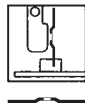
1310216	100 × 2.5 × 16	15,300	100
1311522	115 × 2.5 × 22	13,300	100
1312722	125 × 2.5 × 22	12,250	100
1317822	180 × 2.5 × 22	8,500	50
1323022	230 × 2.5 × 22	6,650	50

CUTTING

Depressed Centre

Cut-Off

Type 42



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
---------------	-------------	------------	----------	----------

A24V M/INOX - premium grade - for cutting stainless steel and ferrous metals. Free of iron, sulphur & chlorine.

Excellent cutting performance and life.



7410225	100 × 2.5 × 16	15,300	100
7411525	115 × 2.5 × 22	13,300	100
7411530	115 × 3.0 × 22	13,300	100
7412725	125 × 2.5 × 22	12,250	100
7412730	125 × 3.0 × 22	12,250	100
7417825	180 × 2.5 × 22	8,500	50
7417830	180 × 3.0 × 22	8,500	50
7423025	230 × 2.5 × 22	6,650	50
7423030	230 × 3.0 × 22	6,650	50

GRINDING

Depressed Centre

Grinding

Type 27



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
---------------	-------------	------------	----------	----------

A30S M/INOX - premium grade - for grinding stainless steel and hard ferrous metals. Free of iron, sulphur & chlorine. Long life.



7110270	100 × 7.0 × 16	15,300	50
7111540	115 × 4.0 × 22	13,300	50
7111570	115 × 7.0 × 22	13,300	50
7112770	125 × 7.0 × 22	12,250	50
7117870	180 × 7.0 × 22	8,500	25
7123070	230 × 7.0 × 22	6,650	25

Angle Grinder - STAINLESS STEEL - Ultra Thin



Stainless Steel Cutting wheels to fit portable Angle Grinders.

N.B. Some are suitable for hard ferrous metals.

Wheels are catalogued by type
(Flat Cut-Off, and Depressed Centre Cut-Off)
and then size.



INOX



STEEL

Angle Grinder - STAINLESS STEEL - Ultra Thin

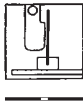
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CUTTING

Flat Cut-Off Wheel

Type 41



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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A46T M/INOX - ultra thin, premium grade - for cutting stainless steel and hard ferrous metals. Free of iron, sulphur & chlorine. Fast, clean cutting and excellent life.



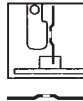
15102010	100 x 1.0 x 16	15,300	100
15102016	100 x 1.6 x 16	15,300	100
1510216	100 x 2.0 x 16	15,300	100
15115010	115 x 1.0 x 22	13,300	100
15115016	115 x 1.6 x 22	13,300	100
1511522	115 x 2.0 x 22	13,300	100
15127010	125 x 1.0 x 22	12,250	100
15127016	125 x 1.6 x 22	12,250	100
1512722	125 x 2.0 x 22	12,250	100
15178020	180 x 2.0 x 22	8,500	50
15230020	230 x 2.0 x 22	6,650	50

CUTTING

Depressed Centre

Cut-Off

Type 42



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
---------------	-------------	------------	----------	----------

A60V M/INOX 0.8 - ultra thin, premium grade - for cutting stainless steel and hard ferrous metals. Free of iron, sulphur & chlorine. Fast, clean cutting and excellent



73115080	115 x 0.8 x 22	13,300	25
73125080	125 x 0.8 x 22	12,250	25

A46T M/INOX - ultra thin, premium grade - for cutting stainless steel and hard ferrous metals. Free of iron, sulphur & chlorine. Excellent cutting performance and life.



7310220	100 x 2.0 x 16	15,300	100
7311520	115 x 2.0 x 22	13,300	100
7312720	125 x 2.0 x 22	12,250	100



INOX STAINLESS



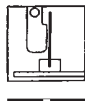
STEEL

Angle Grinder - STAINLESS STEEL - Ultra Thin

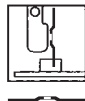
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CUTTING

Flat Cut-Off Wheel**Type 41**

CUTTING

Depressed Centre**Cut-Off****Type 42**

Specification	Product No.	Dimensions	Max. RPM	Pack Qty
 ZA60X M/INOX - ultra thin zirconia, premium grade - for cutting stainless steel, alloy steels and hard ferrous metals. Free of iron sulphur & chlorine. Fast, burr-free cutting and long life.	15510010	100 x 1.0 x 16	15,300	100
	15511510	115 x 1.0 x 22	13,300	100
	15512510	125 x 1.0 x 22	12,250	100



Refer to previous page.

Angle Grinder - ALUMINIUM / NON-FERROUS



Aluminium Cutting & Grinding wheels to fit portable Angle Grinders.

N.B. Suitable for most non-ferrous metals.

Wheels are catalogued by type

(Flat Cut-Off, Depressed Centre Cut-Off/Notching and Grinding)
and then size.

Angle Grinder
ALUMINIUM/NF



NON-FERROUS

Angle Grinder - ALUMINIUM / NON-FERROUS

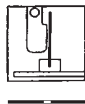
flexovit

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CUTTING

Flat Cut-Off Wheel

Type 41



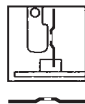
Specification	Product No.	Dimensions	Max. RPM	Pack Qty
FH38 A36S ALU - for cutting non-ferrous metals such as aluminium, copper, brass and bronze. Has a load resistant bond.				
	1610216	100 x 2.5 x 16	15,300	100
	1611522	115 x 2.5 x 22	13,300	100
	1612722	125 x 2.5 x 22	12,250	100
	1617822	180 x 2.5 x 22	8,500	50
	1623022	230 x 2.5 x 22	6,650	50



CUTTING

Depressed Centre
Cut-Off

Type 42



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
A24/30P ALU - for cutting non-ferrous metals such as aluminium, copper, brass and bronze. Has a load resistant bond.				
	7012734	125 x 3.4 x 22	12,250	100



GRINDING

Depressed Centre
Grinding

Type 27



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
A30S ALU - for grinding non-ferrous metals such as aluminium, copper, brass and bronze. Has a load resistant bond.				
	6910240	100 x 4.0 x 16	15,300	50
	6910260	100 x 6.0 x 16	15,300	50
	6911545	115 x 4.5 x 22	13,300	50
	6911560	115 x 6.0 x 22	13,300	50



A24/30P ALU - for grinding non-ferrous metals such as aluminium, copper, brass and bronze. Has a load resistant bond.

Specification	Product No.	Dimensions	Max. RPM	Pack Qty
	7012745	125 x 4.5 x 22	12,250	50
	7012768	125 x 6.8 x 22	12,250	50
	7017868	180 x 6.8 x 22	8,500	25
	7023068	230 x 6.8 x 22	6,650	25



Angle Grinder - ALL IN ONE

flexOvit



ALL IN ONE - Cutting, Grinding and Polishing wheel to fit portable Angle Grinders.

Wheels are catalogued by size.



Caution: Use wheel at 90° for cutting, 30° for grinding and 15° for polishing.



Angle Grinder
ALL IN ONE



INOX STAINLESS



STEEL


Angle Grinder - ALL IN ONE

flexOvit

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CUTTING/GRINDING/POLISHING

Depressed Centre**Cut-off/Grinding/Polishing Wheel****Type: All In One**90°
CUT30°
GRIND15°
POLISH

Specification	Product No.	Dimensions	Max. RPM	Pack Qty
 A46S - ONE WHEEL for cutting, light grinding and polishing of stainless steel and ferrous metals. Free of iron, sulphur & chlorine. Low cutting temperature and smooth finish. Excellent performance and life.	7210016	100 x 2.2 x 16	15,300	25
	7211522	115 x 2.2 x 22	13,300	25
	7212522	125 x 2.2 x 22	12,250	25

Angle Grinder - FLEXIBLE GRINDING



Flexible Grinding & Polishing wheels to fit portable Angle Grinders.

Wheels are catalogued by application and then size.



**Caution: Backing pad must be used.
Use Wheel at 15° for blending/polishing.**





Angle Grinder - FLEXIBLE GRINDING



flexOvit

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AC Series

Depressed Centre
Grinding/Blending/Polishing
of most metals
Type 27



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
AC36 - used for light weld grinding and polishing of most metals. Excellent performance and finish. Special plastic backing pad must be used and is included in each standard pack.				
	8210236	100 x 3.0 x 16	15,300	20
	8211536	115 x 3.0 x 22	13,300	25
	8212736	125 x 3.0 x 22	12,250	25
	8217836	180 x 3.0 x 22	8,500	10
AC46 - used for light weld grinding and polishing of most metals. Excellent performance and finish. Special plastic backing pad must be used and is included in each standard pack.				
	8210246	100 x 3.0 x 16	15,300	20
	8211546	115 x 3.0 x 22	13,300	25
	8212746	125 x 3.0 x 22	12,250	25
	8217846	180 x 3.0 x 22	8,500	10

Note: Use product with higher specification no. for finer finish.

Specification	Product No.	Dimensions	Max. RPM	Pack Qty
AC60 - used for light weld grinding and polishing of most metals. Excellent performance and finish. Special plastic backing pad must be used and is included in each standard pack.				
	8210260	100 x 3.0 x 16	15,300	20
	8211560	115 x 3.0 x 22	13,300	25
	8212760	125 x 3.0 x 22	12,250	25
	8217860	180 x 3.0 x 22	8,500	10
AC80 - used for light weld grinding and polishing of most metals. Excellent performance and finish. Special plastic backing pad must be used and is included in each standard pack.				
	8210280	100 x 3.0 x 16	15,300	20



INOX STAINLESS



STEEL

Angle Grinder - FLEXIBLE GRINDING

flexOvit

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WA Series

Depressed Centre
Grinding/Blending/Polishing
of stainless & other hard steels
Type 27




15°



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
WA36 - used for light weld grinding and polishing of stainless steel. Excellent performance and finish. Special plastic backing pad must be used and is included in each standard pack.				
	82310036	100 x 3.0 x 16	15,300	20
WA46 - used for light weld grinding and polishing of stainless steel. Excellent performance and finish. Special plastic backing pad must be used and is included in each standard pack.				
	82310046	100 x 3.0 x 16	15,300	20
	82311546	115 x 3.0 x 22	13,300	25
	82312546	125 x 3.0 x 22	12,250	25
	82318046	180 x 3.0 x 22	8,500	10

Note: Use product with higher specification no. for finer finish.

Specification	Product No.	Dimensions	Max. RPM	Pack Qty
WA60 - used for light weld grinding and polishing of stainless steel. Excellent performance and finish. Special plastic backing pad must be used and is included in each standard pack.				
	82310060	100 x 3.0 x 16	15,300	20

Angle Grinder - Mega-View (Stainless & Ferrous)

flexOvit



Mega-View Grinding & Polishing wheels to fit portable Angle Grinders.

Wheels are catalogued by size.

N.B. Suitable for Steel and Stainless Steel.



**Caution: Use wheel for light grinding/blending/
polishing at 15° for best results.**





Angle Grinder - Mega-View (Stainless & Ferrous)

flexOvit



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GRINDING & POLISHING

Conical shape Light Grinding, Blending and Polishing wheel
for Steel and Stainless Steel

Type 29



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
A36T Mega-View - specially designed for cool light grinding/blending/polishing of steel and stainless steel. Slotted design allows continuous view of the workpiece. Excellent performance and fast stock removal.				
	72511536	115 x 4.0 x 22	13,300	20
	72512536	125 x 4.0 x 22	12,250	20
A60T Mega-View - specially designed for cool light grinding/blending/polishing of steel and stainless steel. Slotted design allows continuous view of the workpiece. Excellent performance and smooth finish.				
	72511560	115 x 4.0 x 22	13,300	20
	72512560	125 x 4.0 x 22	12,250	20

BRICK CUTTING SAW



**Specially designed for Road and Floor Cutting.
Wet and/or Dry cutting of most masonry/stone
products, and non-ferrous metals.**

Wheels are catalogued by application and size.



MASONRY NON-FERROUS



BRICK CUTTING SAW

flexOvit

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MASONRY & BRICK CUTTING

Dry cutting of most masonry/stone products, and non-ferrous metals.

Type 4I



Specifications	Product No.	Dimensions	Max. RPM	Pack Qty
FH64 (C30T) - general purpose dry cutting of most masonry products (e.g. brick, concrete and stone). Also suitable for non-ferrous metals. Long life.				
	4025425	254 × 3.1 × 25.4	7,650	50
	4030525	300 × 3.4 × 25.4	6,400	20



FH3714 DRY (C24R) - general purpose dry cutting of most masonry products (e.g. brick, concrete and stone). Also suitable for non-ferrous metals.



4335625	350 × 4.1 × 25.4	5,500	10
4340625	400 × 4.2 × 25.4	4,800	10

MASONRY & BRICK CUTTING

Wet cutting of most masonry products such as brick, concrete and stone.

Type 4I



Specifications	Product No.	Dimensions	Max. RPM	Pack Qty
FZ2707 WET (C24P) - general purpose wet cutting of most masonry products (e.g. brick, concrete and stone). Also suitable for non-ferrous metals.				
	4730525	300 × 3.8 × 25.4	6,400	20
	4735625	350 × 4.1 × 25.4	5,500	10
	4740625	400 × 4.2 × 25.4	3,850	10



CIRCULAR SAW



Cutting wheels to fit Circular Saws.
Wheels are catalogued by application and then size.

Circular Saw - METAL (Ferrous)



**To fit portable Circular Saws
for use on Ferrous Metals.
Wheels are catalogued by type
and then size.**



STEEL

Circular Saw - METAL (Ferrous)


flexOvit

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CUTTING

Flat Cut-Off Wheel
for Metal
Type 4I





Specification	Product No.	Dimensions	Max. RPM	Pack Qty
FH38 A36S - general purpose cutting of ferrous metals. Excellent cutting performance and life.				
	1010216	100 x 2.5 x 16	15,300	100
	1011522	115 x 2.5 x 22	13,300	100
	1012716	125 x 2.5 x 16	12,250	100
	1015216	150 x 2.5 x 16	10,200	50
	1015220	150 x 2.5 x 20	10,200	50
	1017816	180 x 2.5 x 16	8,500	50
	1017820	180 x 2.5 x 20	8,500	50
	1020316	200 x 2.5 x 16	7,650	50
	1020322	200 x 2.5 x 22	7,650	50
	1020325	200 x 2.5 x 25.4	7,650	50
	1020335	200 x 2.5 x 35	7,650	50
	1023016	230 x 2.5 x 16	6,650	50
	1023022	230 x 2.5 x 22	6,650	50
	1023025	230 x 2.5 x 25.4	6,650	50
	1023035	230 x 2.5 x 35	6,650	50

CUTTING

Flat Cut-Off Wheel
for Metal
Type 4I



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
2UU670SS (A24S) - general purpose cutting of ferrous metals including structural steel, bar, angle, etc.				
	2025425	254 x 3.1 x 25.4	7,650	50
FZ40 A30V - for cutting ferrous thin gauge sheet steel, plate and small section. Long life.				
	1423022	230 x 3.1 x 22	6,650	50



STEEL

Circular Saw - METAL (Ferrous)

flexOvit

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CUTTING

Flat Cut-Off Wheel
for Metal
Type 4I



CUTTING

Flat Cut-Off Wheel
for Metal
Type 4I



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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A30V EXTRA - for cutting ferrous thin gauge sheet steel, roofing iron and small section. Long life.



1110216	100 × 2.5 × 16	15,300	100
1111522	115 × 2.5 × 22	13,300	100
1123022	230 × 2.5 × 22	6,650	50

Refer to previous page.

Circular Saw - MASONRY



**To fit portable Circular Saws
for use on most Masonry products.
Wheels are catalogued by type
and then size.**



MASONRY NON-FERROUS



Circular Saw - MASONRY


flexOvit

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CUTTING

**Flat Cut-Off Wheel
for Masonry
Type 41**




Specification	Product No.	Dimensions	Max. RPM	Pack Qty
FH64 C30T - general purpose cutting of most masonry products (e.g. brick, concrete pavers, ceramic and stone). Also suitable for non-ferrous metals. Long life.				
	4010216	100 x 3.2 x 16	15,300	100
	4011522	115 x 3.2 x 22	13,300	100
	4012716	125 x 3.2 x 16	12,250	100
	4015216	150 x 3.2 x 16	10,200	50
	4015220	150 x 3.2 x 20	10,200	50
	4017816	180 x 3.2 x 16	8,500	50
	4017820	180 x 3.2 x 20	8,500	50
	4020316	200 x 3.2 x 16	7,650	50
	4020322	200 x 3.2 x 22	7,650	50
	4020325	200 x 3.2 x 25.4	7,650	50
	4020335	200 x 3.2 x 35	7,650	50

CUTTING

**Flat Cut-Off Wheel
for Masonry
Type 41**



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
FH64 C30T - general purpose cutting of most masonry products (e.g. brick, concrete pavers, ceramic and stone). Also suitable for non-ferrous metals. Long life.				
	4023016	230 x 3.2 x 16	6,650	50
	4023022	230 x 3.2 x 22	6,650	50
	4023025	230 x 3.2 x 25.4	6,650	50
	4023035	230 x 3.2 x 35	6,650	50

LOW SPEED CHOP SAW



Wheels to fit Low Speed, Portable Chop Saws (up to 80m/s)

(such as Makita, Hitachi, Ryobi, Black & Decker, De Walt, Craftsman, Pentagon, Atlas Copco, Bosch, GMC, Metabo, Jepson, etc.)

are catalogued by application and size.

Caution: Wheels are only suitable for low speed (80m/s) saws.



Must not be used on handheld portable machines.



STEEL



STAINLESS

LOW SPEED CHOP SAW



MASONRY



NON-FERROUS


flexovit

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CUTTING

Flat Cut-Off Wheel for **FERROUS METALS**,
Stainless Steels and Other Metals.
Type 4I




Specification	Product No.	Dimensions	Max. RPM	Pack Qty
A36S - general purpose cutting of stainless steel and ferrous metals (bar, tubing, etc). Fast cutting and excellent life.				
	1930525	300 x 3.0 x 25.4	5,100	20
	1935625	356 x 3.0 x 25.4	4,400	10
	1940625	406 x 3.0 x 25.4	3,850	10

*406mm wheel (1940625) is also suitable for use on Flexovit Supercut 400 and Mitrecut 400 Cut-Off machines.

CUTTING

Flat Cut-Off Wheel for **MASONRY**,
Bricks, Blocks, Pavers, etc.
Type 4I




Specification	Product No.	Dimensions	Max. RPM	Pack Qty
C36S - general purpose dry cutting of most masonry products (e.g. brick, concrete and stone) on Chop Saw machines. Also suitable for non-ferrous metals.				
	4135625	356 x 3.0 x 25.4	4,400	20

HAND HELD DEMOLITION SAW



Wheels to fit Petrol Driven Demolition Saws.

Wheels are catalogued by application and size.

 **Caution: Choose the wheel with the correct speed rating for this machine type.**

Demolition Saw - METAL (Ferrous)



High Speed (100m/s) wheels designed for Petrol Driven Demolition Saws for general purpose metal cutting providing safety and performance.

Wheels are catalogued by size.



STEEL

Demolition Saw - METAL (Ferrous)

flexOvit

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CUTTING

High Speed Wheels for general purpose metal cutting.

Type 4I



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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2UU670SS (A24S) - general purpose cutting of ferrous metals including structural steel, bar, angle, etc.



2030220	300 × 3.4 × 20	6,400	20
2030522	300 × 3.4 × 22	6,400	20
2030525	300 × 3.4 × 25.4	6,400	20
2035620	350 × 3.8 × 20	5,500	10
2035622	350 × 3.8 × 22	5,500	10
2035625	350 × 3.8 × 25.4	5,500	10
2040620	406 × 4.4 × 20	4,800	10
2040625	406 × 4.4 × 25.4	4,800	10

Demolition Saw - ASPHALT

flexOvit



Designed for Wet or Dry Cutting of Asphalt.

Open bond structure.

Wheels are catalogued by size.

Demolition Saw
ASPHALT



Demolition Saw - ASPHALT


CUTTING

Wet or dry cutting of Asphalt.

Open bond structure.

Type 4I



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
FZI435 ASPHALT (CI6U) - for cutting asphalt materials. Open bond structure.				
	4430220	300 × 4.1 × 20	6,400	10
	4430525	300 × 4.1 × 25.4	6,400	10
	4435620	350 × 4.1 × 20	5,500	10
	4435625	350 × 4.1 × 25.4	5,500	10

Demolition Saw - MASONRY / NON-FERROUS



**Designed for General Purpose Wet and/or Dry
Cutting of most masonry products such as brick,
concrete & stone; and non-ferrous metals.**

Wheels are catalogued by size.


Demolition Saw
MASONRY/NF

CUTTING

High Speed Wheels for general purpose Dry Cutting of masonry/stone products, and non-ferrous metals.

Type 4I



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
FH64 (C30T) - general purpose dry cutting of most masonry products (e.g. brick, concrete and stone). Also suitable for non-ferrous metals. Long life.				
	4030220	300 x 3.4 x 20	6,400	20
	4030522	300 x 3.4 x 22	6,400	20
	4030525	300 x 3.4 x 25.4	6,400	20

FH3714 DRY (C24R) - general purpose dry cutting of most masonry products (e.g. brick, concrete and stone).
Also suitable for non-ferrous metals.




4335620	350 x 4.1 x 20	5,500	10
4335622	350 x 4.1 x 22	5,500	10
4335625	350 x 4.1 x 25.4	5,500	10
4340620	400 x 4.2 x 20	4,800	10

CUTTING

High Speed Wheels for general purpose Wet Cutting of masonry/stone products, and non-ferrous metals.

Type 4I



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
FZ2707 WET (C24P) - general purpose wet cutting of most masonry products (e.g. brick, concrete and stone). Also suitable for non-ferrous metals.				
	4730220	300 x 3.8 x 20	6,400	20
	4730525	300 x 3.8 x 25.4	6,400	20
	4735620	350 x 4.1 x 20	5,500	10
	4735625	350 x 4.1 x 25.4	5,500	10

HIGH SPEED FIXED MACHINE



Wheels to fit High Speed, Fixed Cut-Off Saws.

Wheels are catalogued by application and size.

Caution: Choose the wheel with the correct speed rating for this machine type.





HIGH SPEED FIXED MACHINE


flexOvit

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CUTTING

High Speed Cut-Off Wheel for **Ferrous Metals**
and Low-Medium Alloy Steels
Type 4I





Specification	Product No.	Dimensions	Max. RPM	Pack Qty
2UU670SS (A24S) - general purpose cutting of ferrous metals including structural steel, bar, angle, etc.				
	2025425	254 × 3.1 × 25.4	7,650	50
	2030220	300 × 3.4 × 20	6,400	20
	2030522	300 × 3.4 × 22	6,400	20
	2030525	300 × 3.4 × 25.4	6,400	20
	2035620	350 × 3.8 × 20	5,500	10
	2035622	350 × 3.8 × 22	5,500	10
	2035625	350 × 3.8 × 25.4	5,500	10
	2035632	350 × 3.8 × 32	5,500	10
	2040625	406 × 4.4 × 25.4	4,800	10
	2040632	406 × 4.4 × 32	4,800	10
	2045725	450 × 4.8 × 25.4	4,250	10

CUTTING

High Speed Cut-Off Wheel for **Ferrous Metals**
and Low-Medium-High Alloy Steels
Type 4I



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
IHU670QR (A24Q) - for cool, burr free cutting of harder ferrous metals.				
	2135625	350 × 4.0 × 25.4	5,500	10
	2140625	406 × 4.0 × 25.4	4,800	10
	2140632	406 × 4.0 × 32	4,800	10
IHU700QR (A30Q) - for cool, burr free cutting of harder ferrous metals.				
	2630525	300 × 3.6 × 25.4	6,400	10



STEEL

HIGH SPEED FIXED MACHINE

flexOvit

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CUTTING

High Speed Cut-Off Wheel for **Ferrous Metals**
and Low-Medium Alloy Steels
Type 4I



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
3UU670SS (A24S) - general purpose cutting of ferrous metals including structural steel, bar, angle, etc.	2050840	500 × 5.4 × 40	3,850	10



3UU600ST (A24T) - general purpose cutting of ferrous metals including structural steel, bar, angle, etc.



3161002 600 × 6.4 × 50.8 3,200 5

CUTTING

High Speed Cut-Off Wheel for **Ferrous Metals**
and Low-Medium-High Alloy Steels
Type 4I



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
4HU700OP (A30P) - for cool, burr free cutting of harder ferrous metals. Used in operations where extra strength is required.	2535625	350 × 3.8 × 25.4	5,500	10
	2540625	406 × 4.4 × 25.4	4,800	10





NON-FERROUS

HIGH SPEED FIXED MACHINE

flexOvit

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CUTTING

High Speed Cut-Off Wheel for **Non-Ferrous Metals** (e.g. Aluminium, Brass & Bronze)



Type 4I

Specification	Product No.	Dimensions	Max. RPM	Pack Qty	
A36Q ALU - for cutting non-ferrous metals such as aluminium, copper, brass and bronze, etc. Has a load resistant bond.	2330525	300 x 3.4 x 25.4	6,400	10	



RAIL CUTTING SAW



**Specially designed wheels for Rail Cutting.
Provides clean, straight cuts.**

Also suitable for some harder ferrous metals.

Wheels are catalogued by size.



STEEL

RAIL CUTTING SAW

flexOvit


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CUTTING

Specially manufactured for fast, clean, straight cuts in rail track. Also suitable for some harder metals.

Type 4I



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
2UU670SS (A24S) - general purpose cutting of ferrous metals including structural steel, bar, angle, etc.				
	2030220	300 × 3.4 × 20	6,400	20
	2030522	300 × 3.4 × 22	6,400	20
	2030525	300 × 3.4 × 25.4	6,400	20

65A243P/100-RAIL - soft grade - for fast, clean, burn free and straight cutting of rail track.




3135602	350 × 4.0 × 25.4	5,500	10
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CUTTING

Specially manufactured for fast, clean, straight cuts in rail track. Also suitable for some harder metals.

Type 4I



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
A24Q/100-RAIL - medium grade - for fast, clean, burn free and straight cutting of rail track.				
	3135625	350 × 4.0 × 25.4	5,500	10
	3140625	400 × 4.0 × 25.4	4,800	10

2UE790QR (A30Q/100-RAIL) - hard grade - for fast, clean, burn free and straight cutting of rail track.



2835620	350 × 3.8 × 20	5,500	10
2835625	350 × 3.8 × 25.4	5,500	10

ROAD CUTTING SAW



Specially designed for Road and Floor Cutting.

Wet and/or Dry cutting of Masonry and Asphalt.

Wheels are catalogued by application and size.

Road Cutting Saw - MASONRY



Specially designed for Road and Floor Cutting.
Wet and/or Dry cutting of most masonry/stone products,
and non-ferrous metals.

Wheels are catalogued by application and size.



MASONRY NON-FERROUS



Road Cutting Saw - MASONRY

flexOvit

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MASONRY CUTTING

Dry cutting of most masonry/stone products, and non-ferrous metals.

Type 4I



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
FH64 (C30T) - general purpose dry cutting of most masonry products (e.g. brick, concrete and stone). Also suitable for non-ferrous metals. Long life.				
	4025425	254 x 3.1 x 25.4	7,650	50
	4030525	300 x 3.4 x 25.4	6,400	20



FH3714 DRY (C24R) - general purpose dry cutting of most masonry products (e.g. brick, concrete and stone). Also suitable for non-ferrous metals.



4335625	350 x 4.1 x 25.4	5,500	10
4340625	400 x 4.2 x 25.4	4,800	10

MASONRY CUTTING

Wet cutting of most masonry/stone products such as brick, concrete and stone.

Type 4I



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
FZ2707 WET (C24P) - general purpose wet cutting of most masonry products (e.g. brick, concrete and stone). Also suitable for non-ferrous metals.				
	4730525	300 x 3.8 x 25.4	6,400	20
	4735625	350 x 4.1 x 25.4	5,500	10
	4740625	400 x 4.2 x 25.4	3,850	10



Road Cutting Saw - ASPHALT

flexOvit



**Specially designed for Road Cutting.
Wet or Dry cutting of Asphalt.**

**Open bond structure.
Wheels are catalogued by size.**

Road Cutting Saw
ASPHALT



ASPHALT

Road Cutting Saw - ASPHALT

flexOvit

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ASPHALT CUTTING

Wet or dry cutting of Asphalt.

Open bond structure.

Type 4I



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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FZ1435 ASPHALT (C16U) - for cutting asphalt materials. Open bond structure.



4430525	300 × 4.1 × 25.4	6,400	10
4435625	350 × 4.1 × 25.4	5,500	10

STRAIGHT GRINDER



Wheels to fit Straight Grinders for all applications.
Wheels are catalogued by application and size.



STEEL

STRAIGHT GRINDER

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CUTTING

Flat Cut-Off Wheel - For use on Straight/Pencil/Die grinders

Type 41



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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FH38 A36S - general purpose cutting of ferrous metals. Excellent cutting performance and life.



1005110	50 x 2.5 x 10	24,300	200
1006510	65 x 2.5 x 10	24,300	200
1007610	76 x 2.5 x 10	19,100	200

A60T I/F - ultra thin, general purpose cutting of stainless steel and ferrous metals. Free of iron.



3505010	50 x 0.89 x 9.53	30,600	25
3507606	76 x 0.89 x 6.35	23,900	25
3507610	76 x 0.89 x 9.53	23,900	25

NORTON MEDALLION/AUTOMOTIVE

Medallion - 89030 - ultra thin, general purpose cutting of ferrous metals.



3507616	76 x 1.6 x 9.53	23,900	5
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Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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NORTON A36T - ultra thin, general purpose cutting of ferrous metals.



3505006	50 x 1.6 x 6.35	30,600	25
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NORTON A60O - ultra thin, general purpose cutting of ferrous metals.



3508006	80 x 0.89 x 6.35	23,900	25
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NORTON 23A60/IQ - ultra thin, general purpose cutting of ferrous metals.



3508089	80 x 0.89 x 6.35	23,900	25
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GRINDING

Depressed Centre Grinding

Type 27



Specification	Product No.	Dimensions	Max. RPM	Pack Qty
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A36Q - general purpose grinding of ferrous metal welds and structural steels. Excellent grinding performance and stock removal.



6305040	50 x 4.0 x 9.53	24,100	100
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Please contact your local Saint-Gobain office for more information on these quality products

VIC (Head Office)

4-6 Colbert Road, Campbellfield
Victoria 3061 Australia

Ph: 03 9358 6101

Fx: 03 9357 0573

www.saint-gobain.com.au

NZ

70 Wharf Road, Te Atatu
Auckland New Zealand

Ph: 09 834 7119

Fx: 09 834 6623

www.saint-gobain.co.nz

NSW

148 Newton Road
Wetherill Park NSW 2164

Ph: 02 8784 9190

Fx: 02 9604 0533

SA

37 Chief Street
Brompton SA 5007

Ph: 08 8340 3482

Fx: 08 8340 4534

TAS

34 Innocent Street
Kings Meadows TAS 7249

Ph: 03 6344 2686

Fx: 03 6344 7220

QLD

33 Success Street
Archerfield QLD 4108

Ph: 07 3710 6400

Fx: 07 3875 1476

WA

69 Kewdale Road
Welshpool WA 6106

Ph: 08 9352 3360

Fx: 08 9352 3379

NT

1899 Pruen Street
Berrimah NT 0828

Ph: 08 8984 3011

Fx: 08 8947 2210

Please contact your nearest Saint-Gobain office for more technical information on the products in this guide and their suitability for your particular application and/or equipment.

